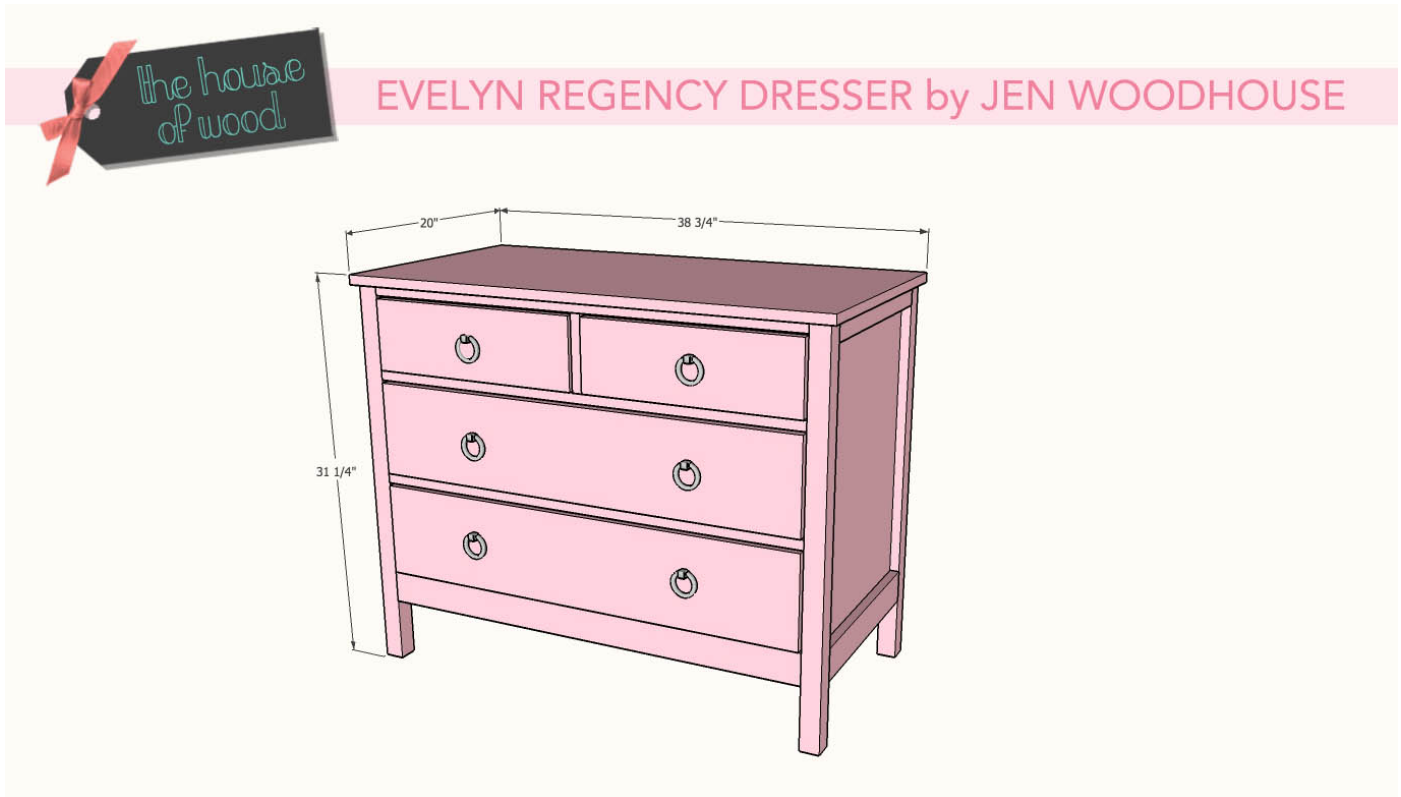


**MATERIALS:**

- | | |
|---|--------------------------------------|
| 1 – Half Sheet of $\frac{3}{4}$ " Plywood | 6 – Ring Pulls |
| 1 – Full Sheet of $\frac{1}{4}$ " Plywood | 4 – Sets of 16" Drawer Slides |
| 1 – 1x8x8' | 2 – Sets of Rear Mount Sockets |
| 3 – 1x6x8' | 1 $\frac{1}{4}$ " Pocket Hole Screws |
| 2 – 1x4x8' | 1 $\frac{1}{4}$ " Brad Nails |
| 2 – 1x3x8' | $\frac{3}{4}$ " Brad Nails |
| 3 – 1x2x8' | Iron-On Veneer Edging |
| 2 – 2x2x8' | Wood Glue |

CUT LIST:

- 2 – $\frac{3}{4}$ " plywood @ 25 $\frac{1}{2}$ " x 16" (side panels)
- 4 – 2x2 @ 30 $\frac{1}{2}$ " (legs)
- 2 – 1x2 @ 16" (side panel top trim)
- 2 – 1x3 @ 16" (side panel bottom trim)
- 6 – 1x2 @ 34 $\frac{3}{4}$ " (carcass supports)
- 2 – 1x3 @ 34 $\frac{3}{4}$ " (carcass supports)
- 2 – 1x2 @ 5 $\frac{3}{4}$ " (top drawer dividers)
- 1 – $\frac{1}{4}$ " plywood @ 37 $\frac{3}{4}$ " x 25 $\frac{1}{2}$ " (back panel)
- 1 – $\frac{3}{4}$ " plywood @ 38 $\frac{3}{4}$ " x 20" (top)

SMALL DRAWERS (2):

- 4 – 1x4 @ 15 $\frac{3}{4}$ " (front/back)
- 4 – 1x4 @ 15" (sides)

TOOLS:

- Circular Saw
- Drill
- Kreg Jig
- Kreg Rip-Cut
- Hammer or Brad Nailer
- Countersink Drill Bit
- Tape Measure
- Speed Square
- Pencil
- Hearing Protection
- Safety Glasses

2 – ¼" plywood @ 16 ½" x 15 ¾" (bottom)

2 – 1x6 @ 16 ¾" (face)

LARGE DRAWERS (2):

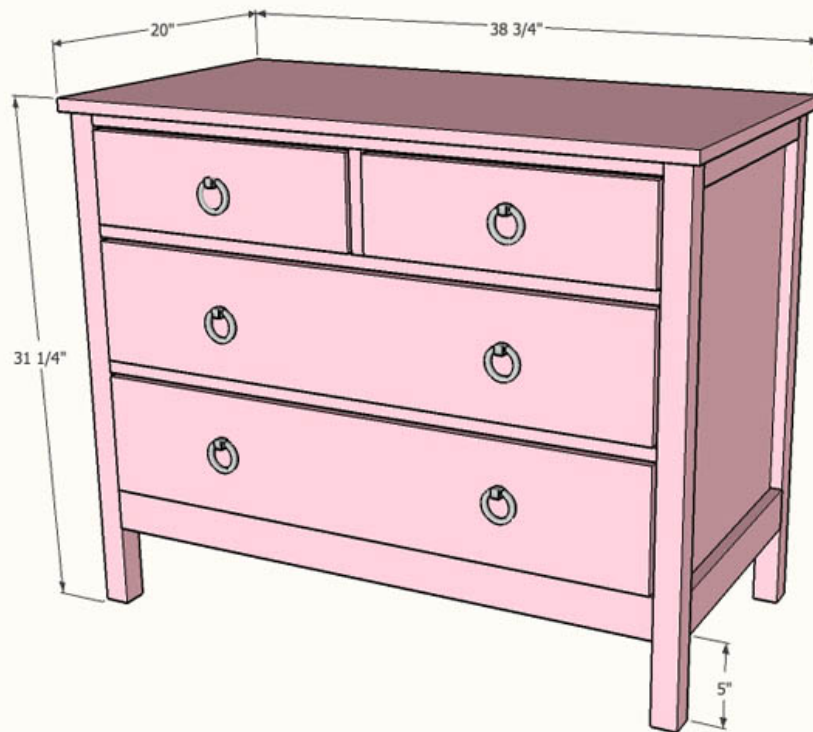
4 – 1x6 @ 33 ½" (front/back)

4 – 1x6 @ 15" (sides)

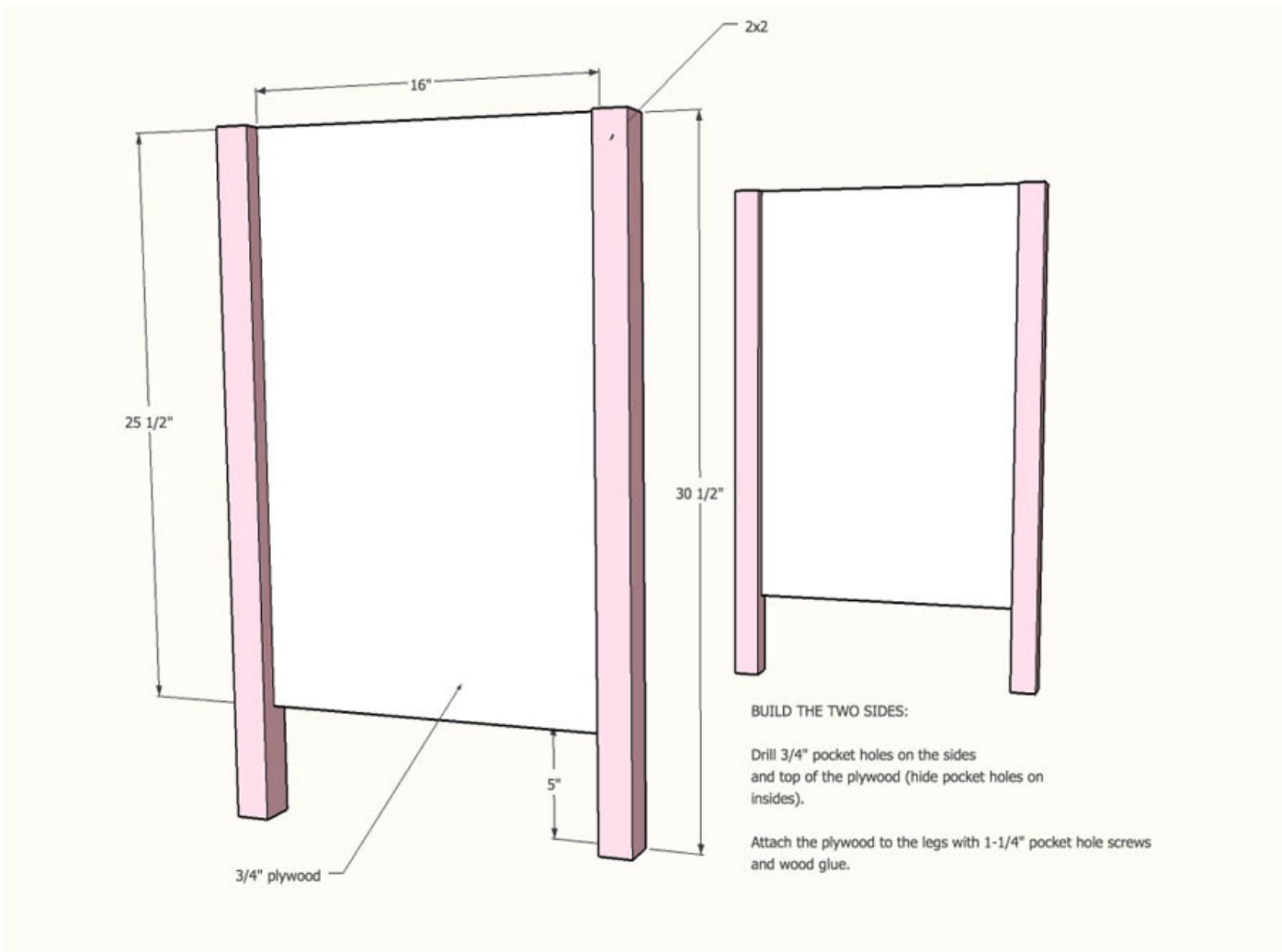
2 – ¼" plywood @ 33 ½" x 16 ½" (bottom)

2 – 1x8 @ 34 ½" (face)

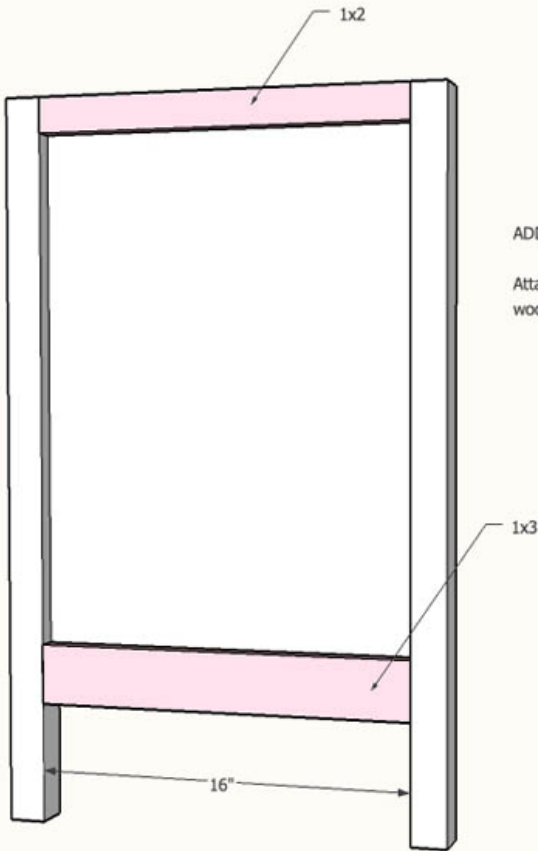
DIMENSIONS



STEP 1 – BUILD TWO SIDES



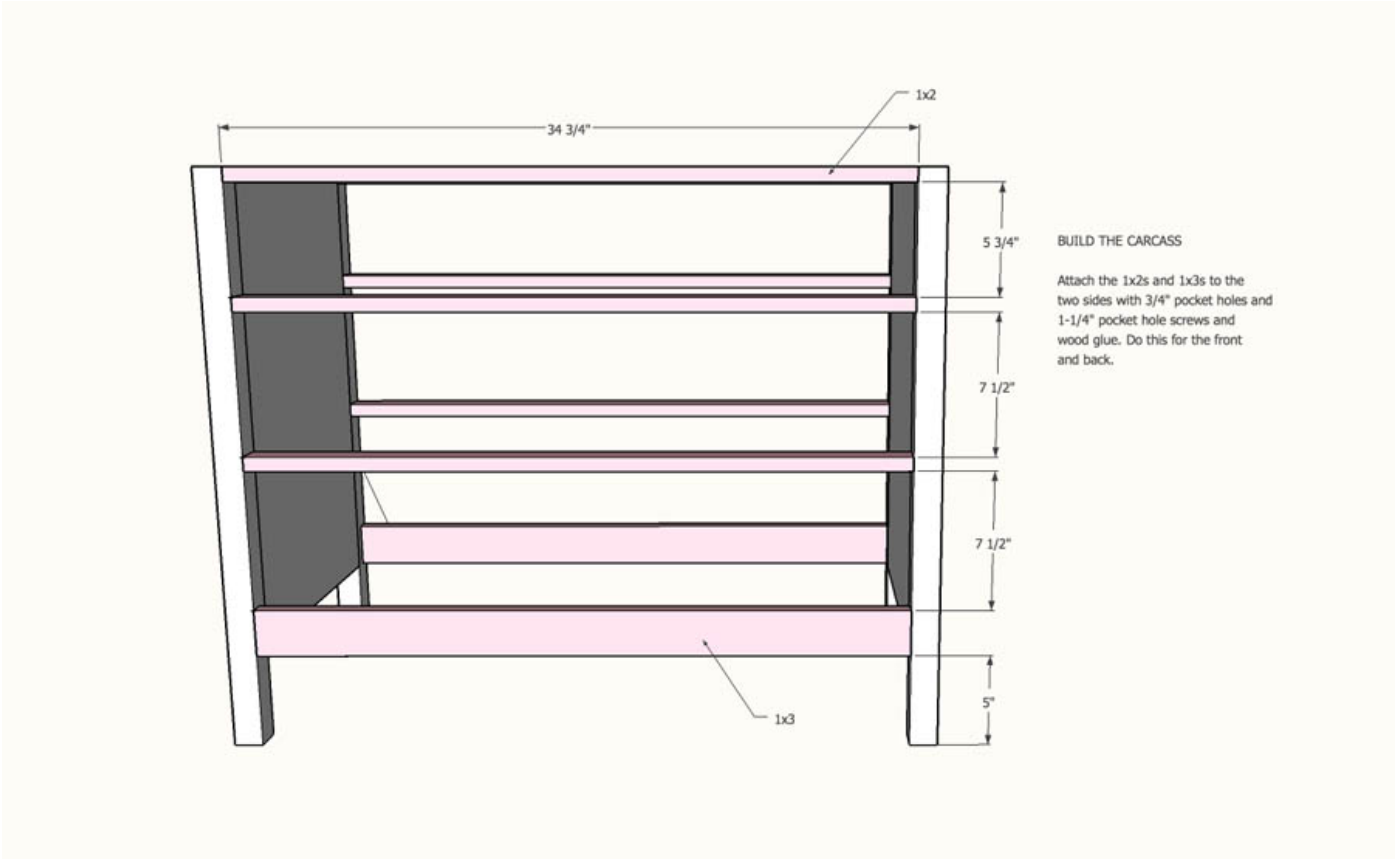
STEP 2 – ATTACH SIDE TRIM



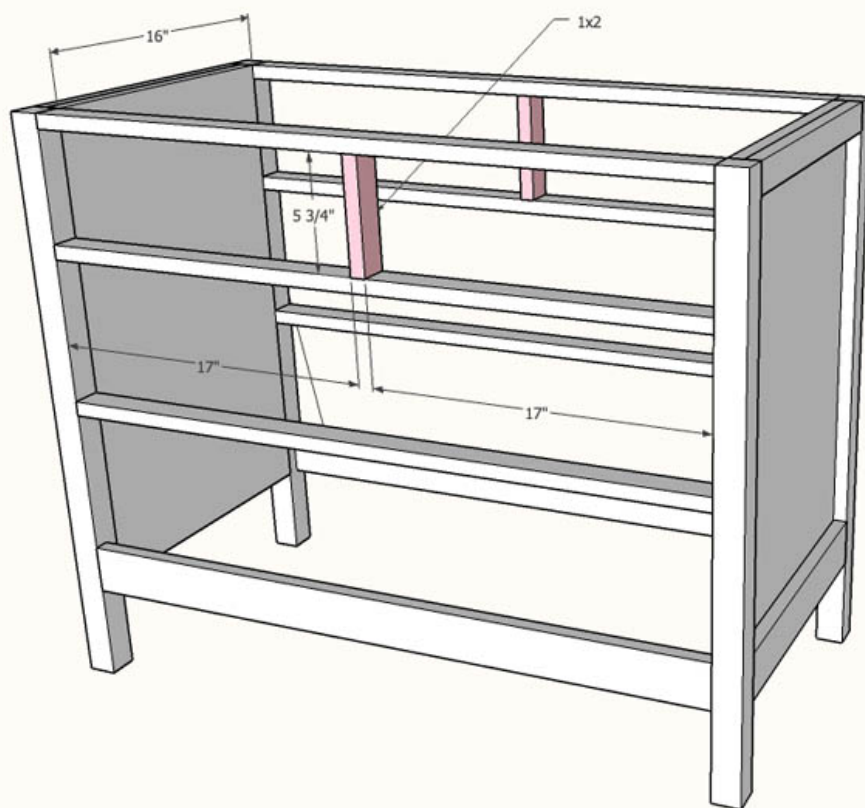
ADD THE SIDE TRIM

Attach the side trim to both sides with wood glue and 1-1/4" brad nails.

STEP 3 – BUILD CARCASS



STEP 4 – ATTACH TOP DRAWER DIVIDERS



Attach the drawer dividers with 3/4" pocket holes and 1-1/4" pocket hole screws and wood glue.

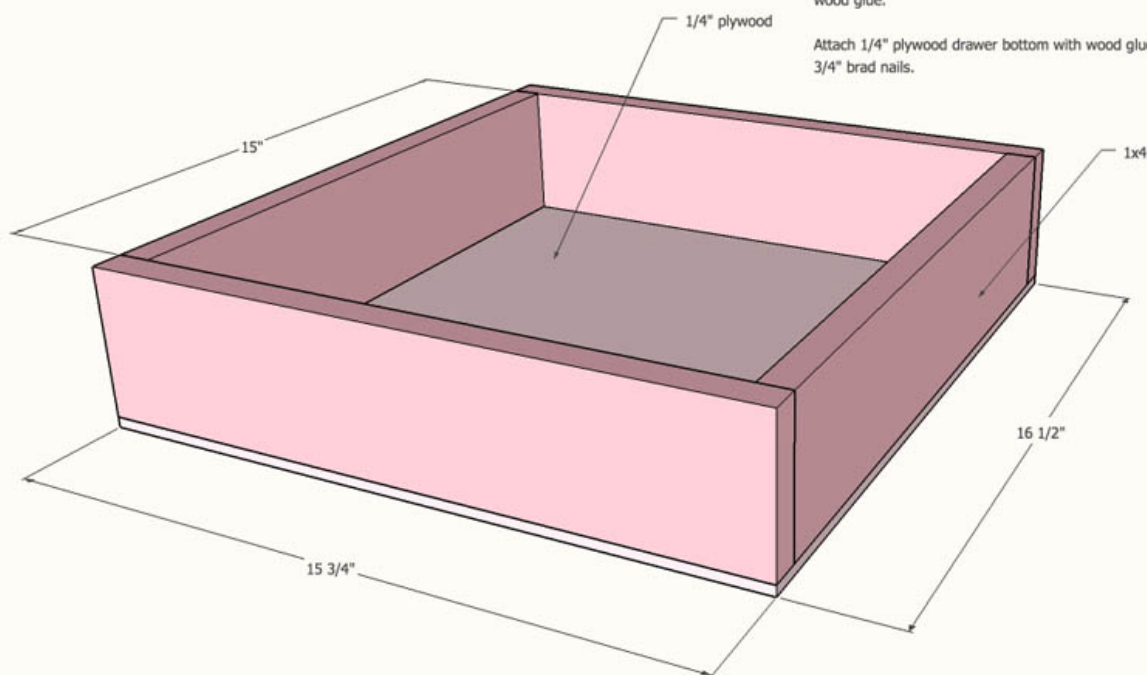
STEP 5 – BUILD SMALL DRAWERS

BUILD TWO SMALL DRAWERS

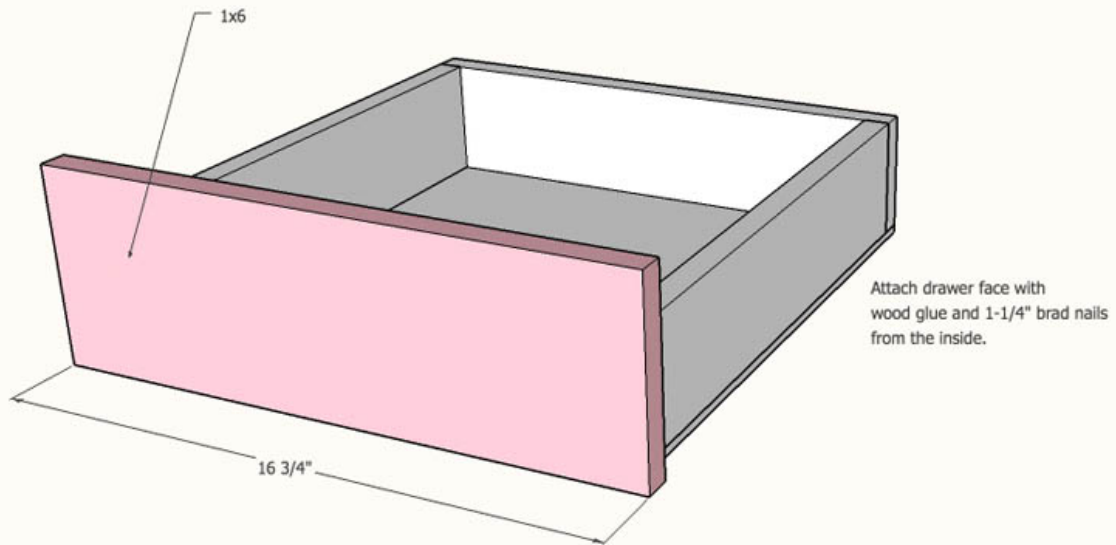
Drill 3/4" pocket holes on outsides of 1x4s (pocket holes will be hidden by drawer face in next step).

Construct drawer box with 1-1/4" pocket hole screws and wood glue.

Attach 1/4" plywood drawer bottom with wood glue and 3/4" brad nails.



STEP 6 – ATTACH DRAWER FACE



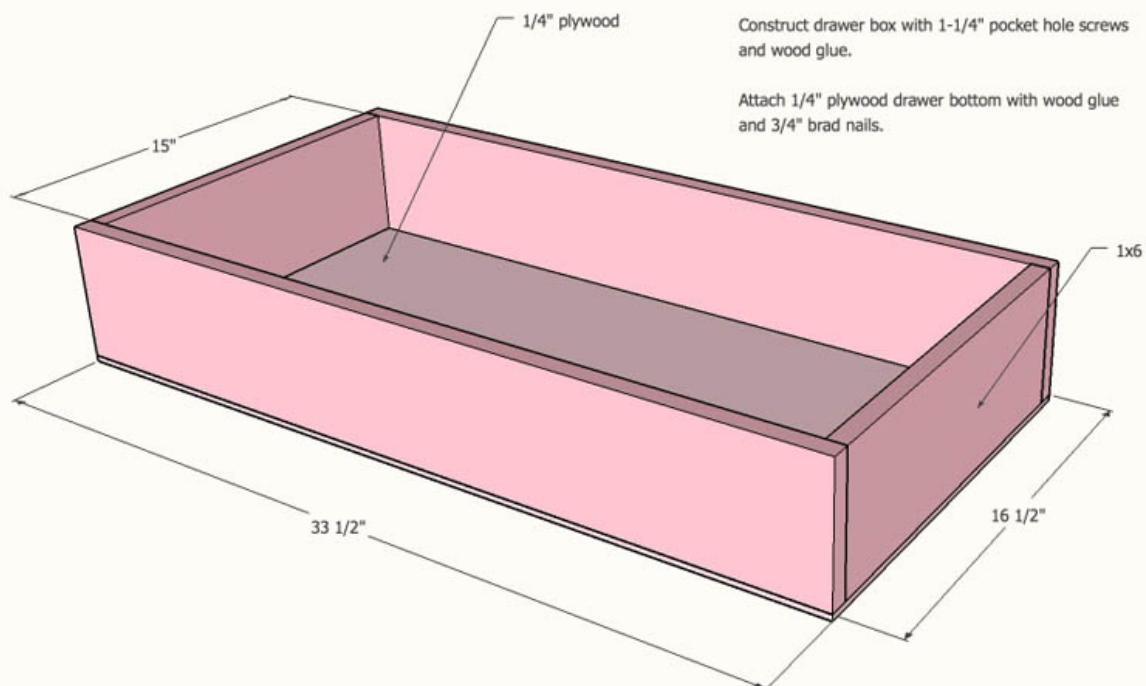
STEP 7 – BUILD LARGE DRAWERS

BUILD TWO LARGE DRAWERS

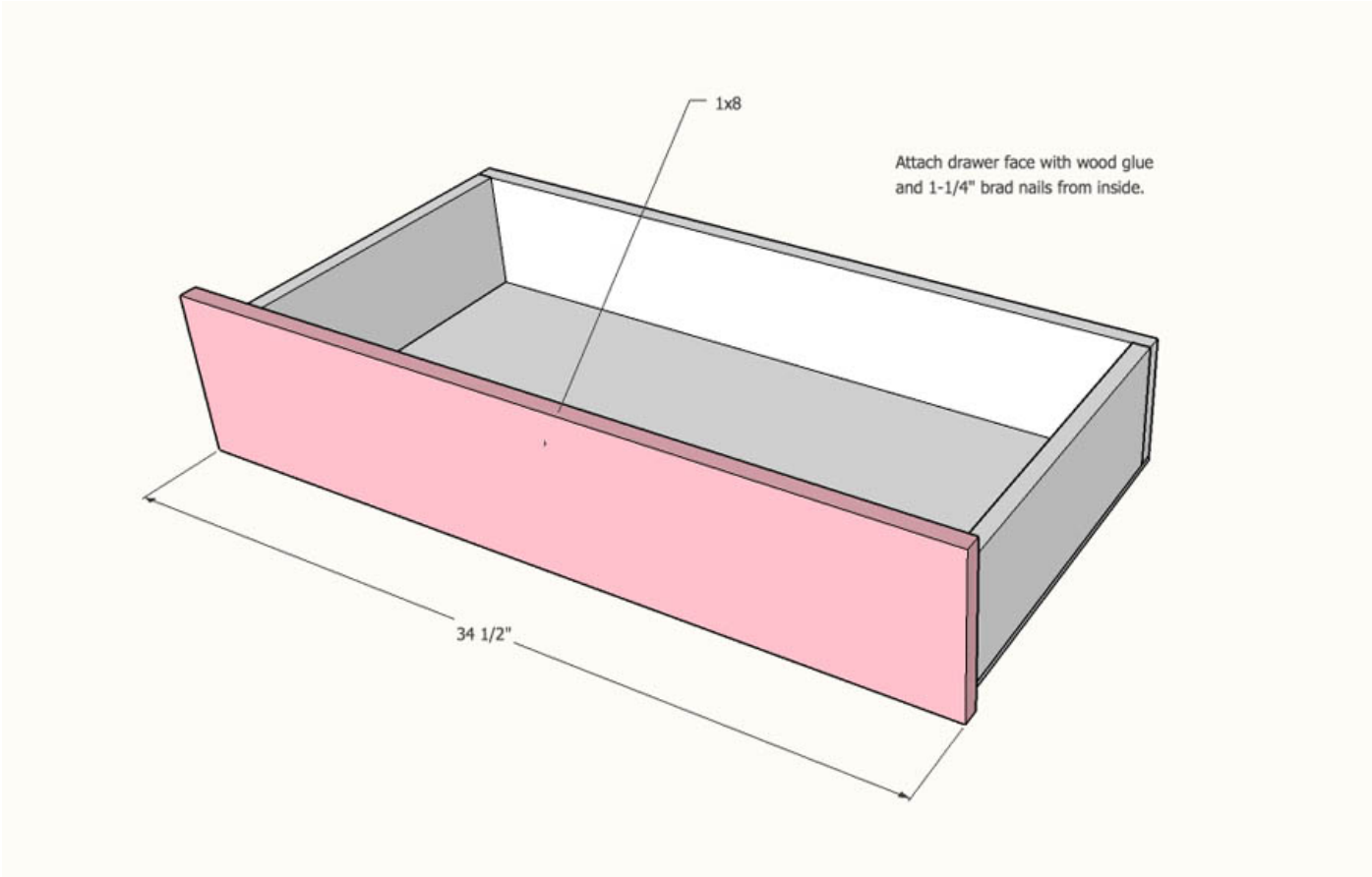
Drill 3/4" pocket holes on outsides of 1x6s (pocket holes will be hidden by drawer face in next step).

Construct drawer box with 1-1/4" pocket hole screws and wood glue.

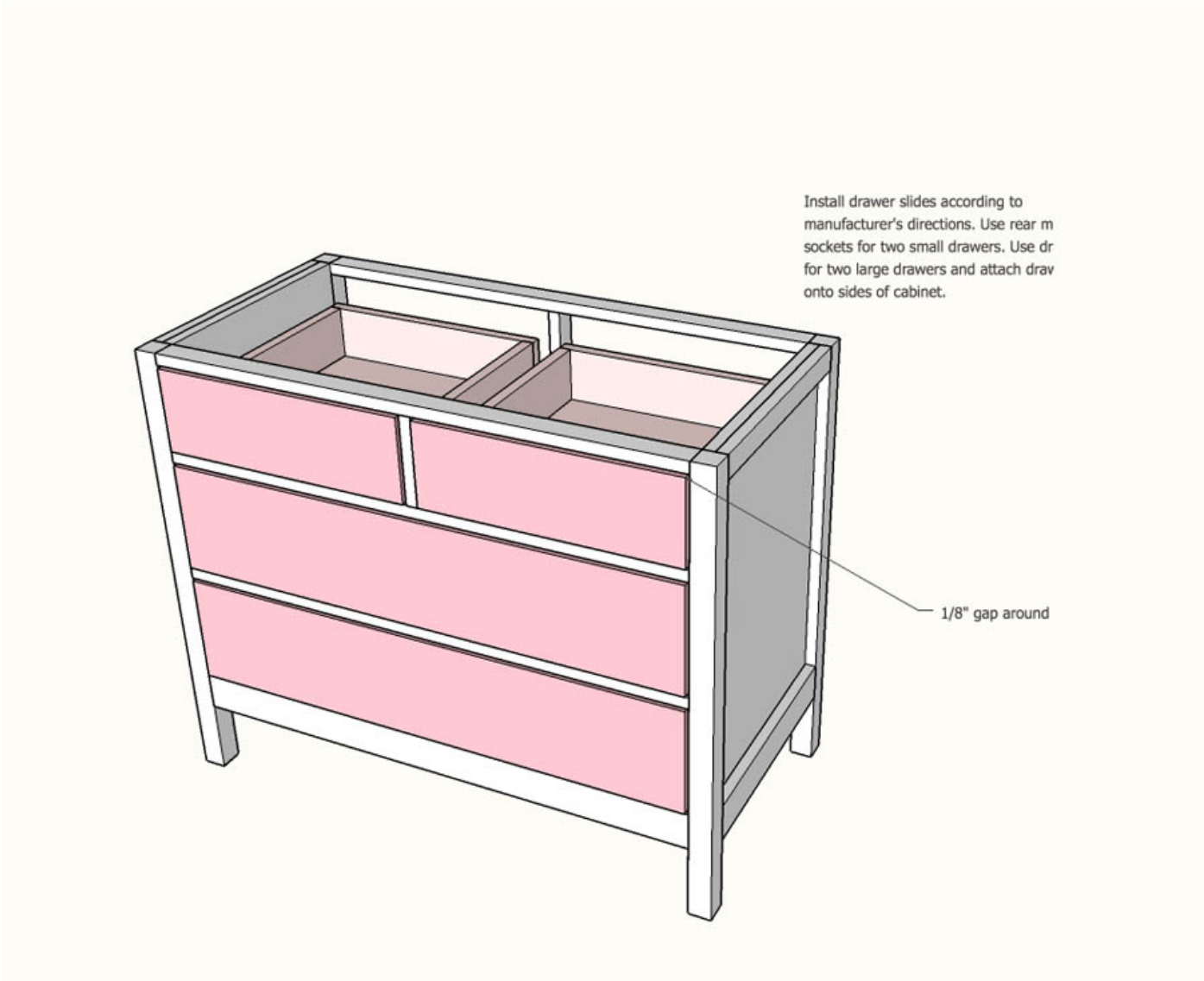
Attach 1/4" plywood drawer bottom with wood glue and 3/4" brad nails.



STEP 8 – ATTACH DRAWER FACE



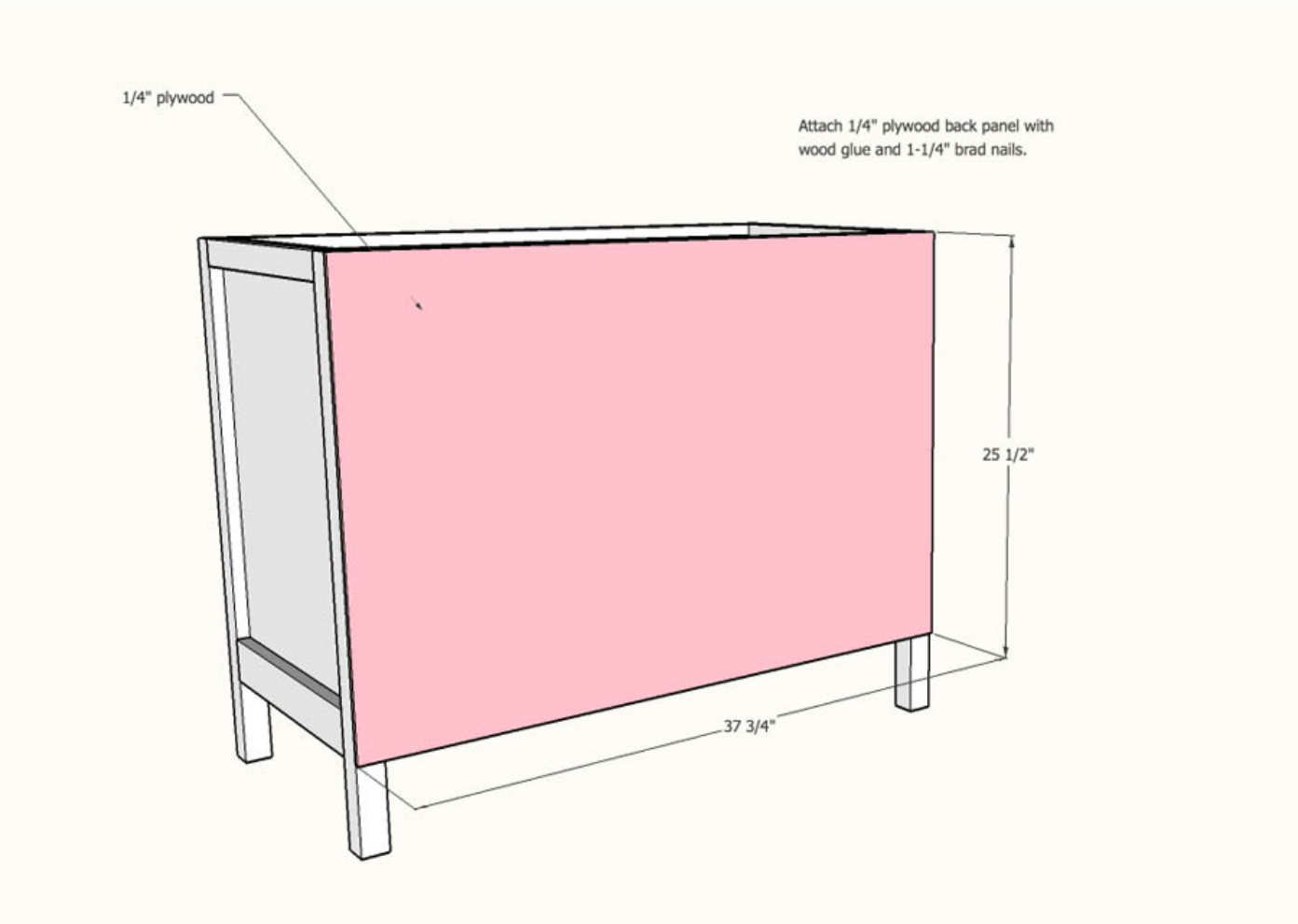
STEP 9 – INSTALL DRAWER SLIDES



Install drawer slides according to manufacturer's directions. Use rear m sockets for two small drawers. Use dr for two large drawers and attach draw onto sides of cabinet.

1/8" gap around

STEP 10 – ATTACH BACK PANEL



STEP 11 – ATTACH TOP

