

**MATERIALS:**

- 1 – Full Sheet of $\frac{3}{4}$ " Plywood
- 1 – Full Sheet of $\frac{1}{4}$ " Plywood
- 2 – 2x2x6'
- 2 – 1x8x6'
- 4 – 1x6x8'
- 2 – 1x4x8'
- 2 – 1x3x6'
- 5 – 1x2x8'
- 7 – Ring Pulls
- 7 – Sets of 16" Drawer Slides
- 3 – Sets of Rear Mount Sockets
- 1 $\frac{1}{4}$ " Pocket Hole Screws
- 1 $\frac{1}{4}$ " Brad Nails
- $\frac{3}{4}$ " Brad Nails
- 1 $\frac{1}{4}$ " Wood Screws
- Iron-On Veneer Edging
- Wood Glue

TOOLS:

- Circular Saw
- Kreg Rip-Cut
- Kreg Jig
- Drill
- Countersink Drill Bit
- Hammer or Brad Nailer
- Tape Measure
- Speed Square
- Pencil
- Hearing Protection
- Safety Glasses

CUT LIST:

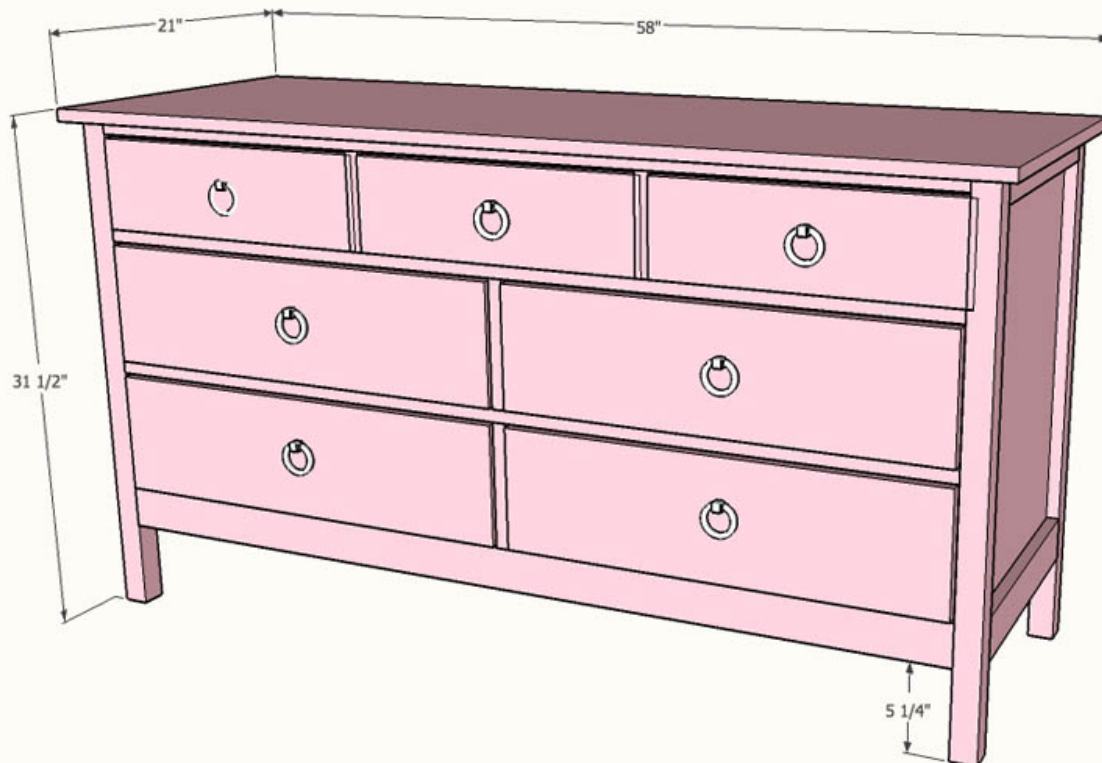
2 – ¾" plywood @ 26 ¾" x 16" (side panels)
 4 – 2x2 @ 30 ¾" (legs)
 2 – 1x2 @ 16" (side panel top trim)
 2 – 1x3 @ 16" (side panel bottom trim)
 6 – 1x2 @ 53" (carcass supports)
 2 – 1x3 @ 53" (carcass supports)
 4 – 1x2 @ 5 ¾" (small drawer dividers)
 4 – 1x2 @ 7 ½" (large drawer dividers)
 1 – ¼" plywood @ 56" x 25 ½" (back panel)
 1 – ¾" plywood @ 58" x 21" (top)

SMALL DRAWERS (3):

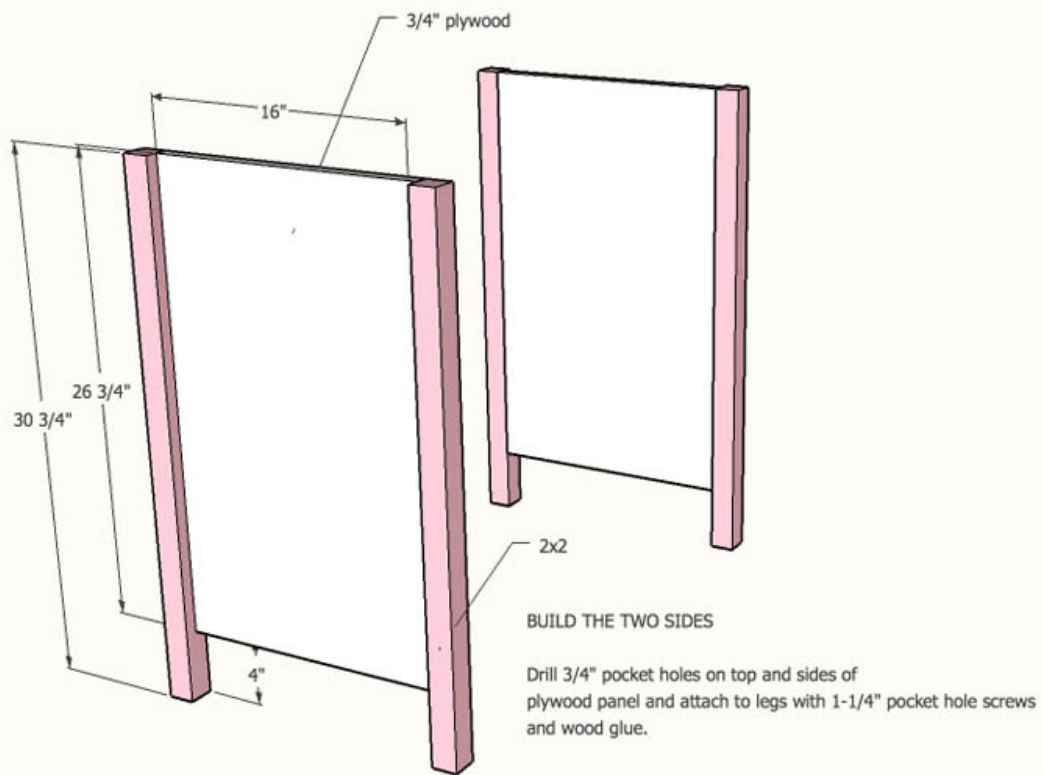
6 – 1x4 @ 16 ½" (front/back)
 6 – 1x4 @ 14 3/8" (sides)
 3 – ¼" plywood @ 16 ½" x 15 7/8" (bottom)
 3 – 1x6 @ 17 ½" (face)

LARGE DRAWERS (4):

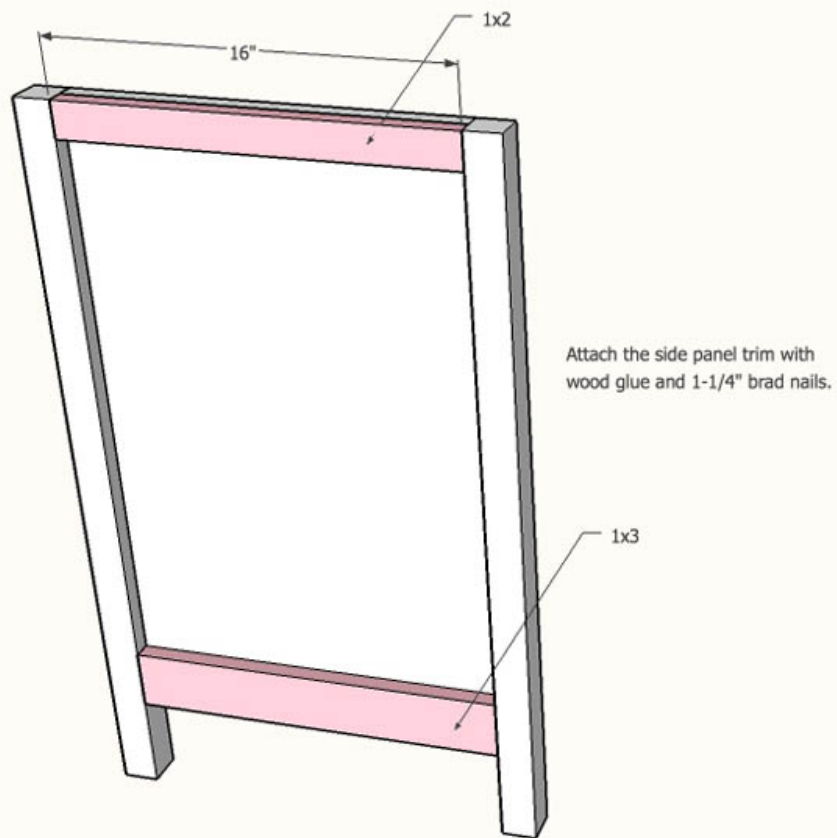
8 – 1x6 @ 23 3/8" (front/back)
 8 1x6 @ 16 ½" (sides)
 4 – ¼" plywood @ 24 7/8" x 16 ½" (bottom)
 4 – 1x8 @ 25 7/8" (face)

DIMENSIONS

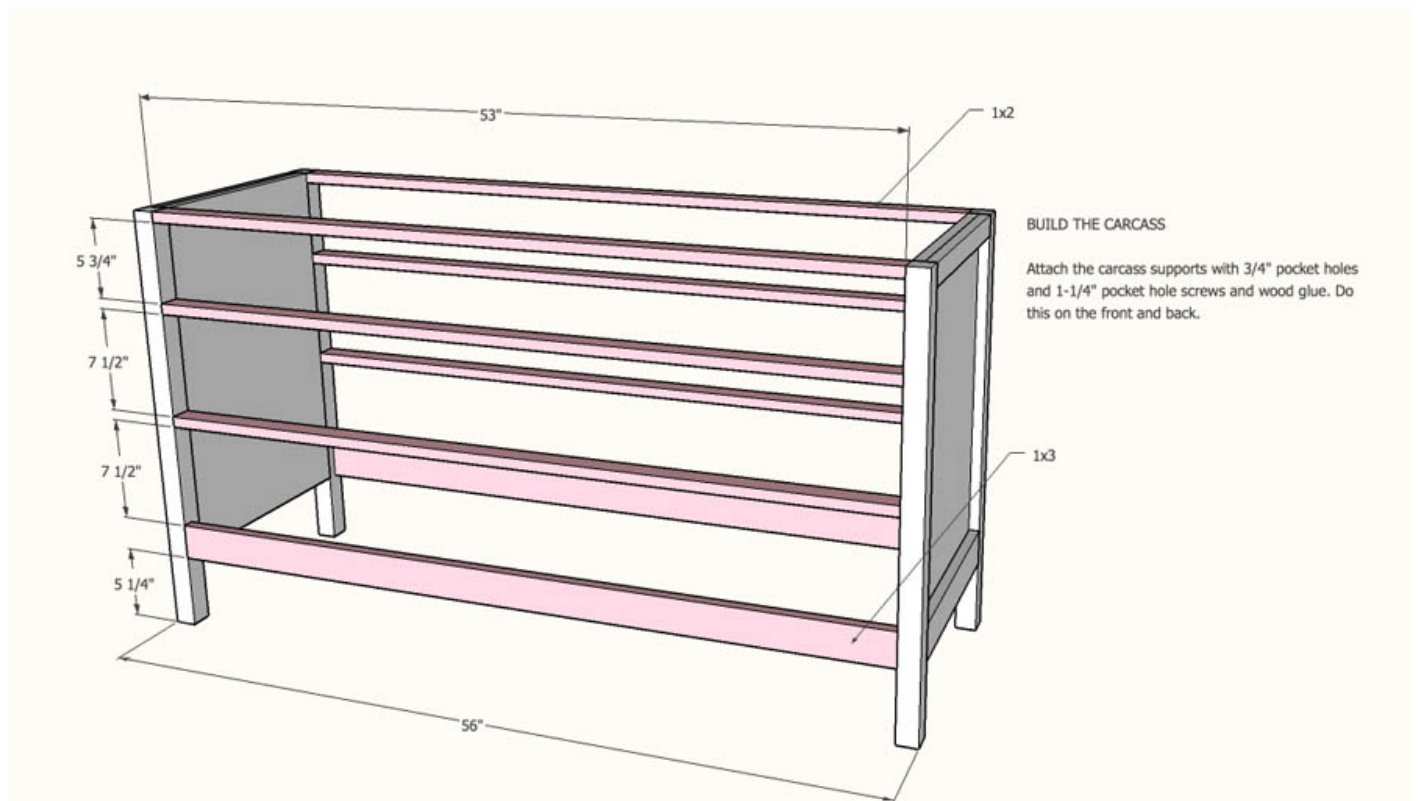
STEP 1 – BUILD TWO SIDES



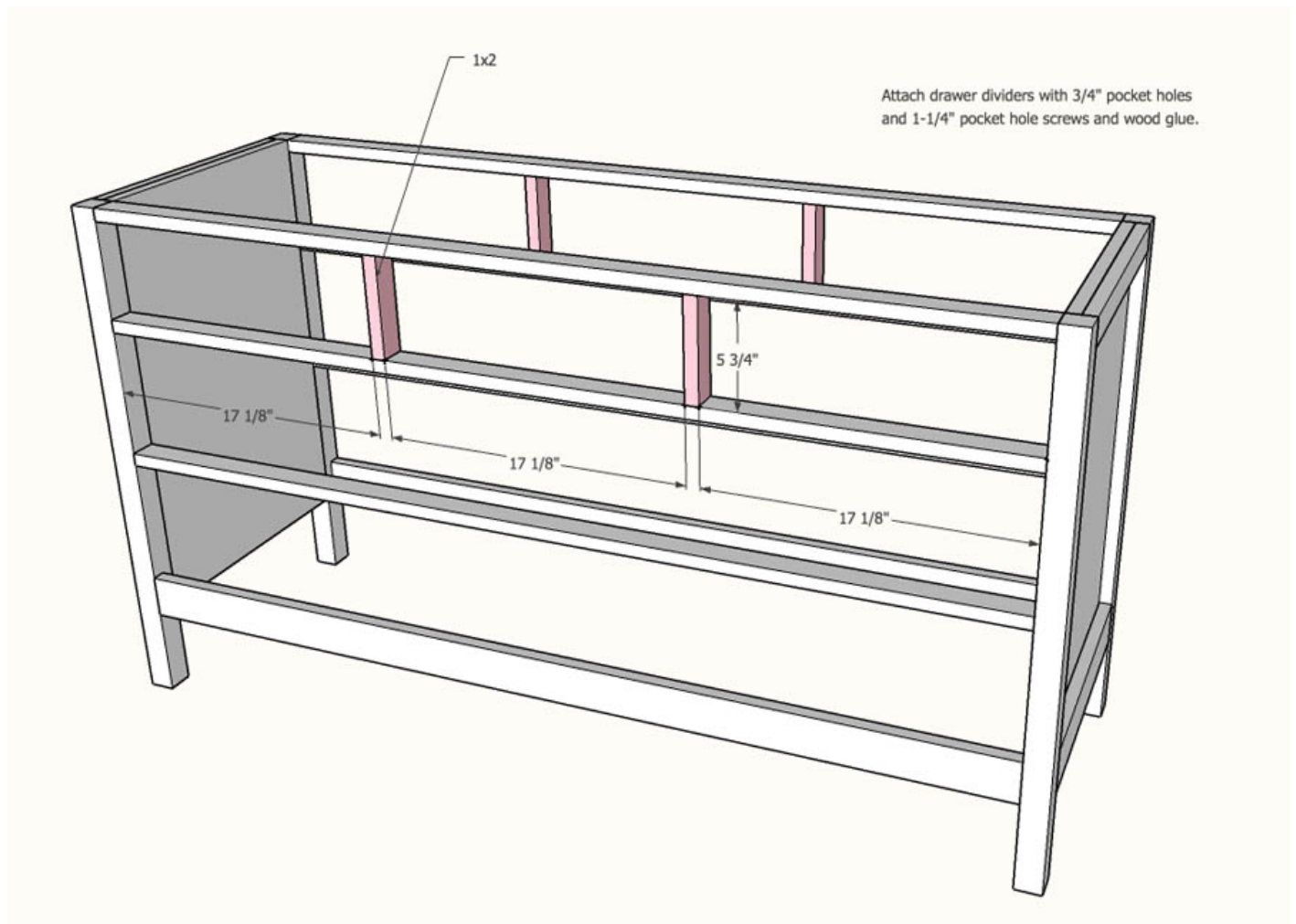
STEP 2 – ATTACH SIDE TRIM



STEP 3 – BUILD CARCASS

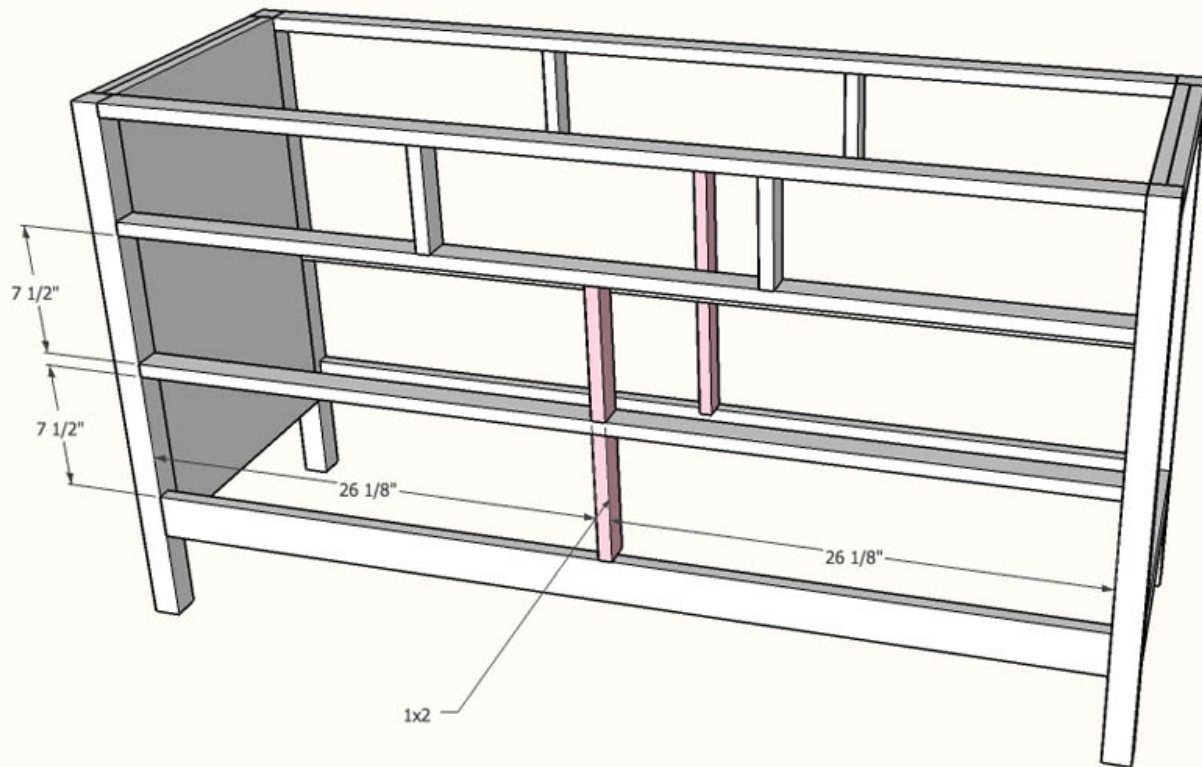


STEP 4 – ATTACH TOP DIVIDERS



STEP 5 – ATTACH MIDDLE AND BOTTOM DIVIDERS

Attach drawer dividers with 3/4" pocket holes and 1-1/4" pocket hole screws and wood glue.



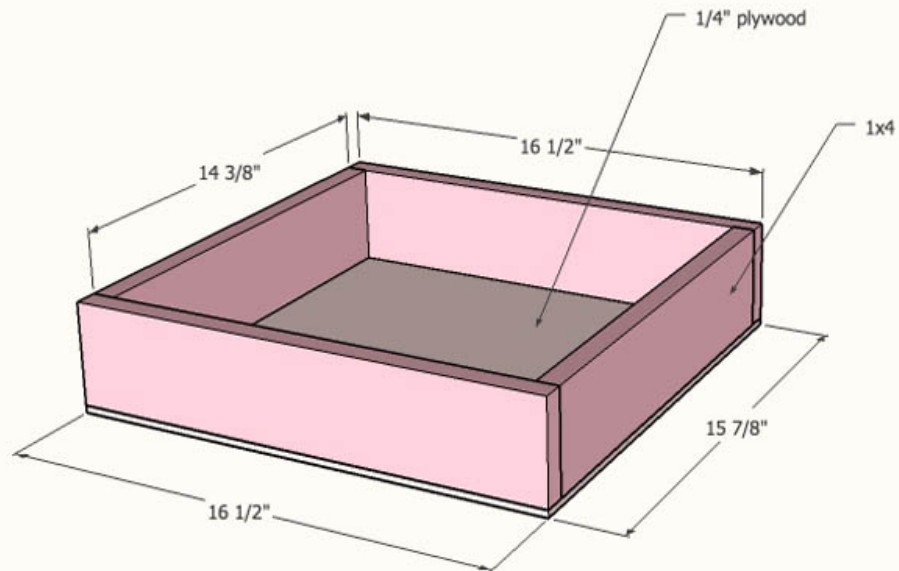
STEP 6 – BUILD SMALL DRAWERS

BUILD THREE SMALL DRAWERS

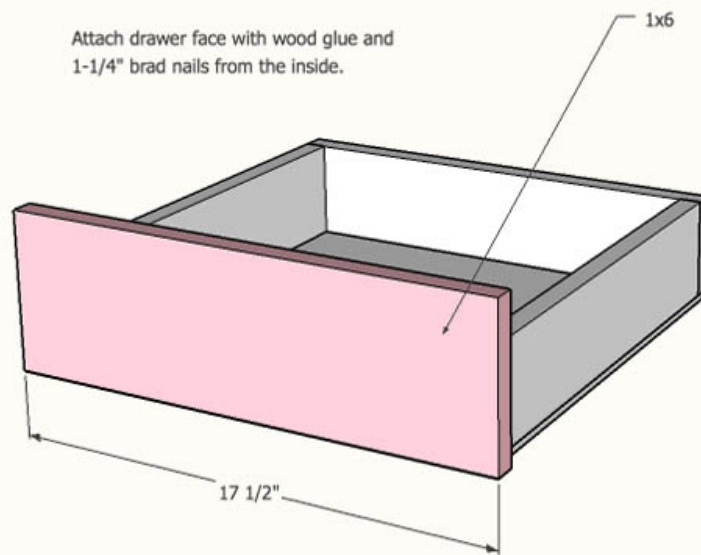
Drill 3/4" pocket holes on the outsides of the 1x4s (pocket holes will be hidden by drawer face in next step).

Construct drawer box with 1-1/4" pocket hole screws and wood glue.

Attach 1/4" plywood bottom with wood glue and 3/4" brad nails.



STEP 7 – ATTACH DRAWER FACE



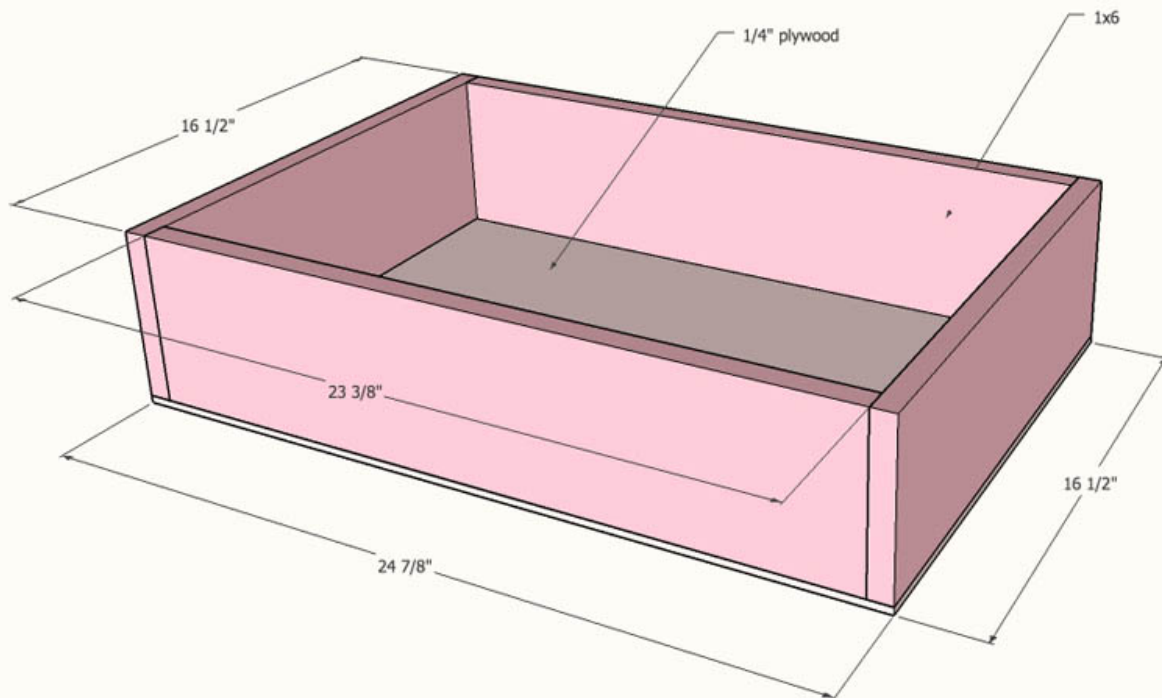
STEP 8 – BUILD LARGE DRAWERS

BUILD FOUR LARGE DRAWERS

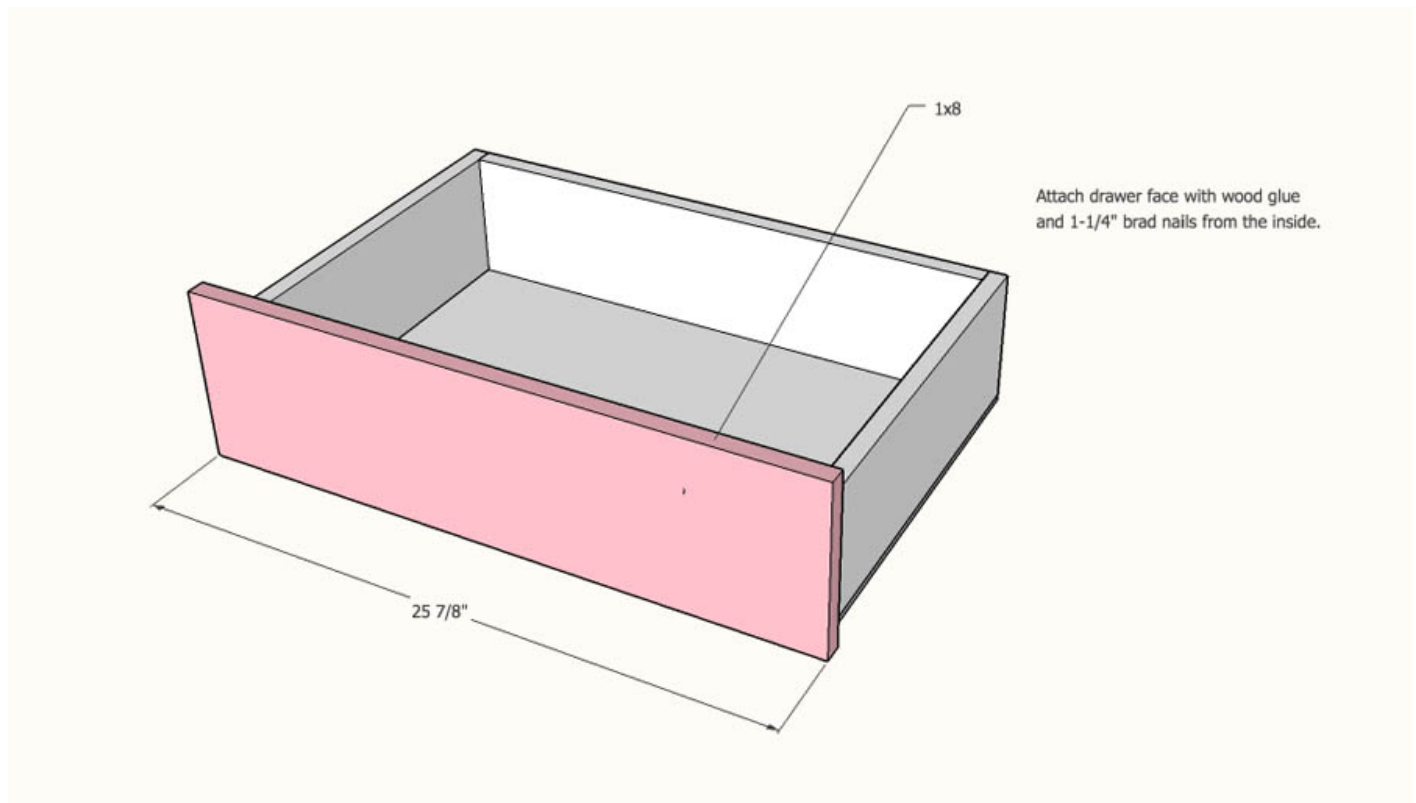
Drill 3/4" pocket holes on the outside of the 1x6s (pocket holes will be hidden by drawer face in the next step).

Construct drawer box with 1-1/4" pocket hole screws and wood glue.

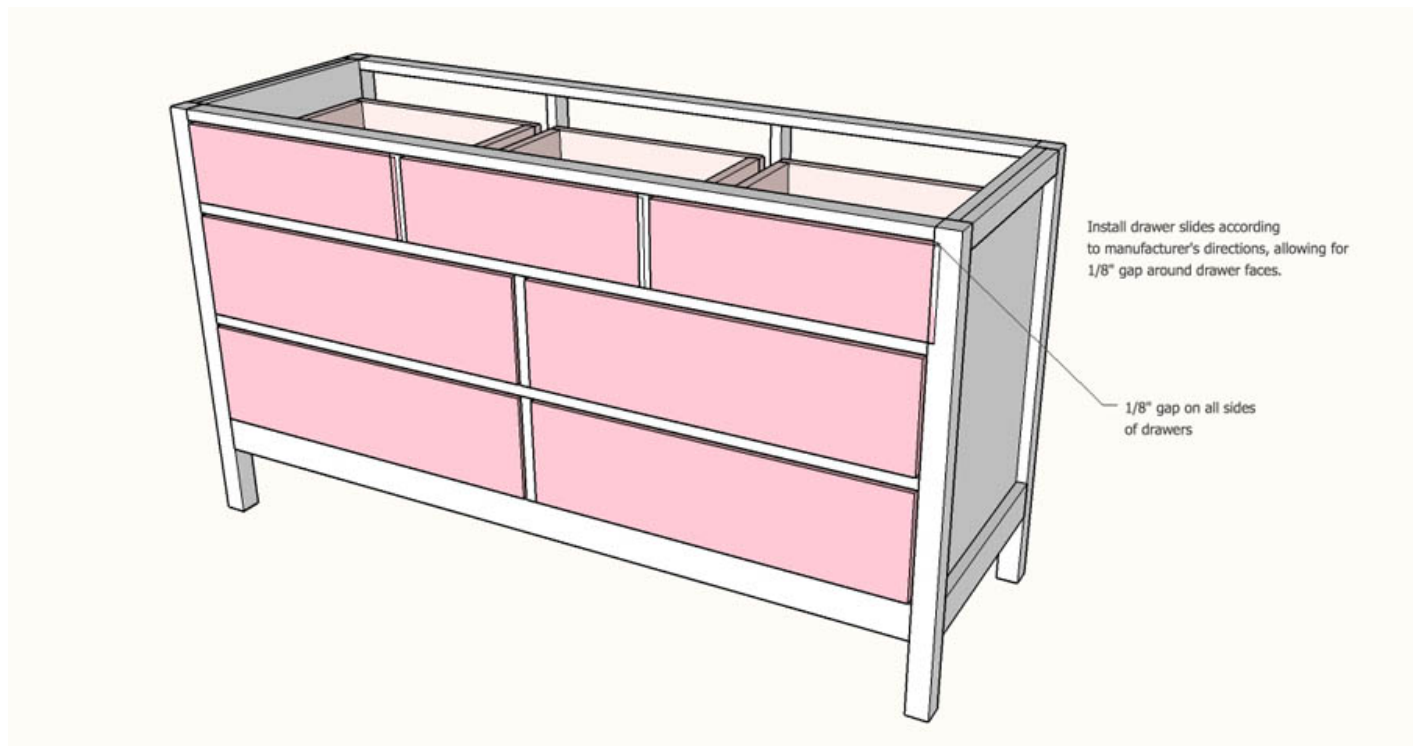
Attach 1/4" plywood bottom with wood glue and 3/4" brad nails.

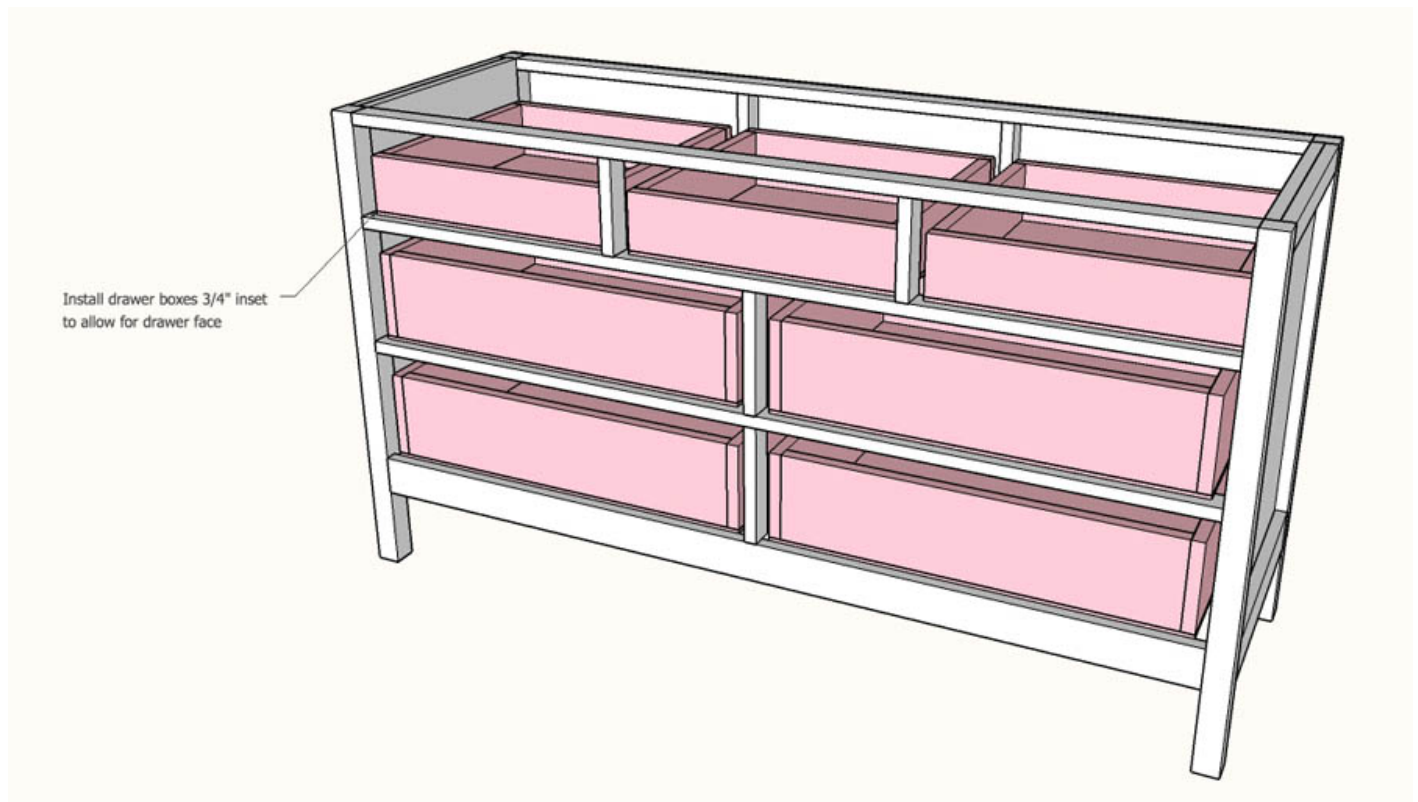


STEP 9 – ATTACH DRAWER FACE

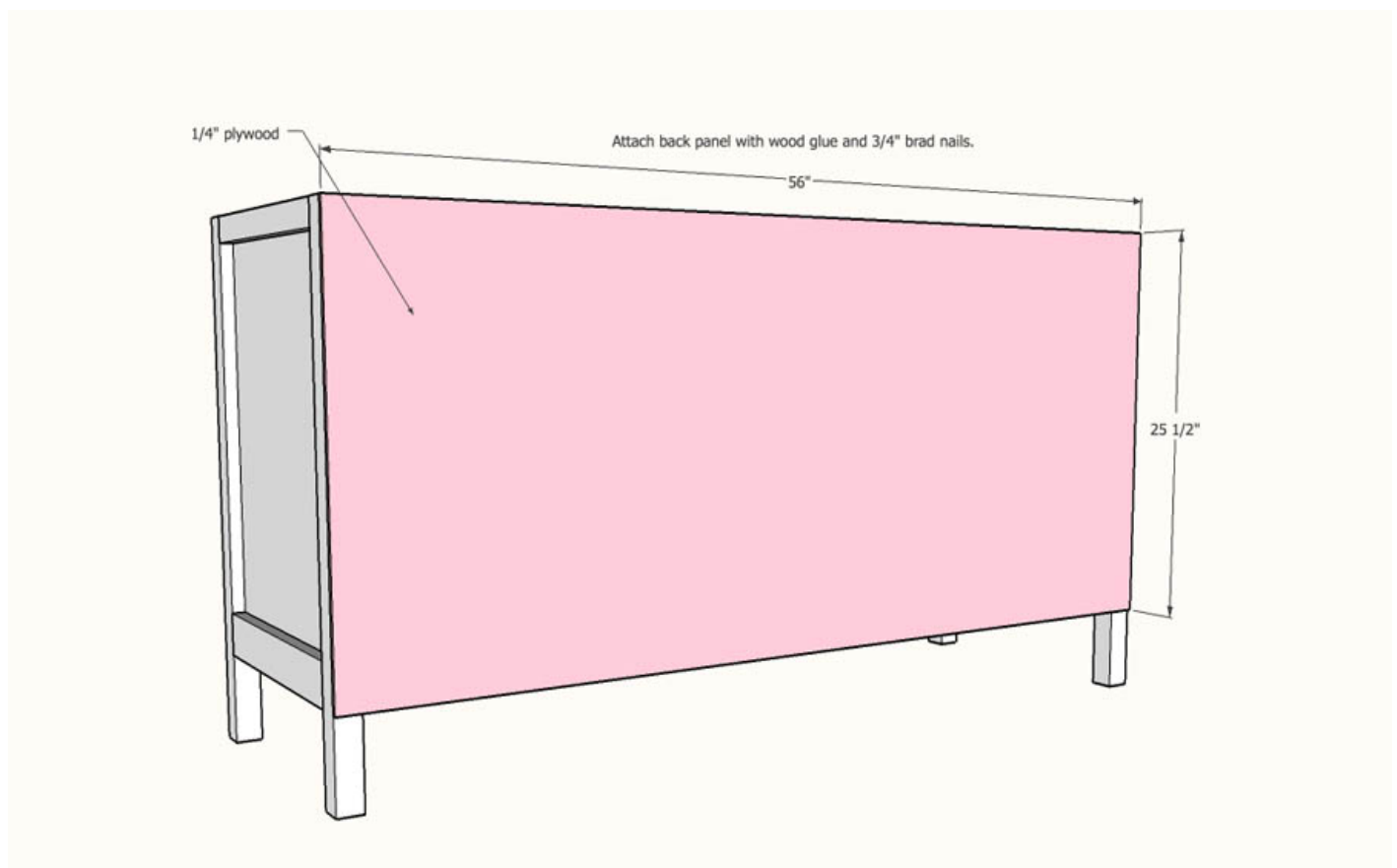


STEP 10 – INSTALL DRAWER SLIDES

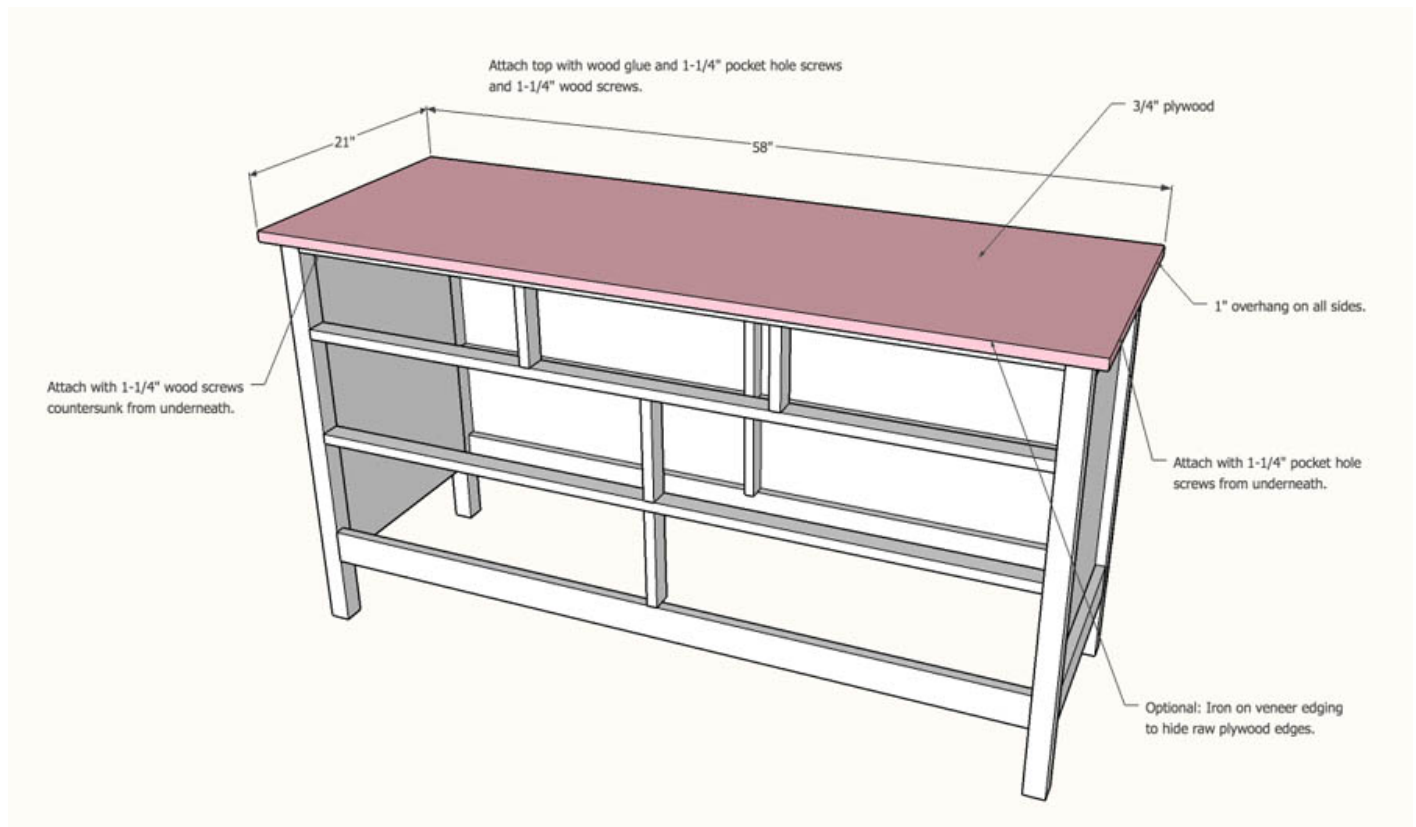




STEP 11 – ATTACH BACK PANEL



STEP 12 – ATTACH TOP



STEP 13 – INSTALL RING PULLS

