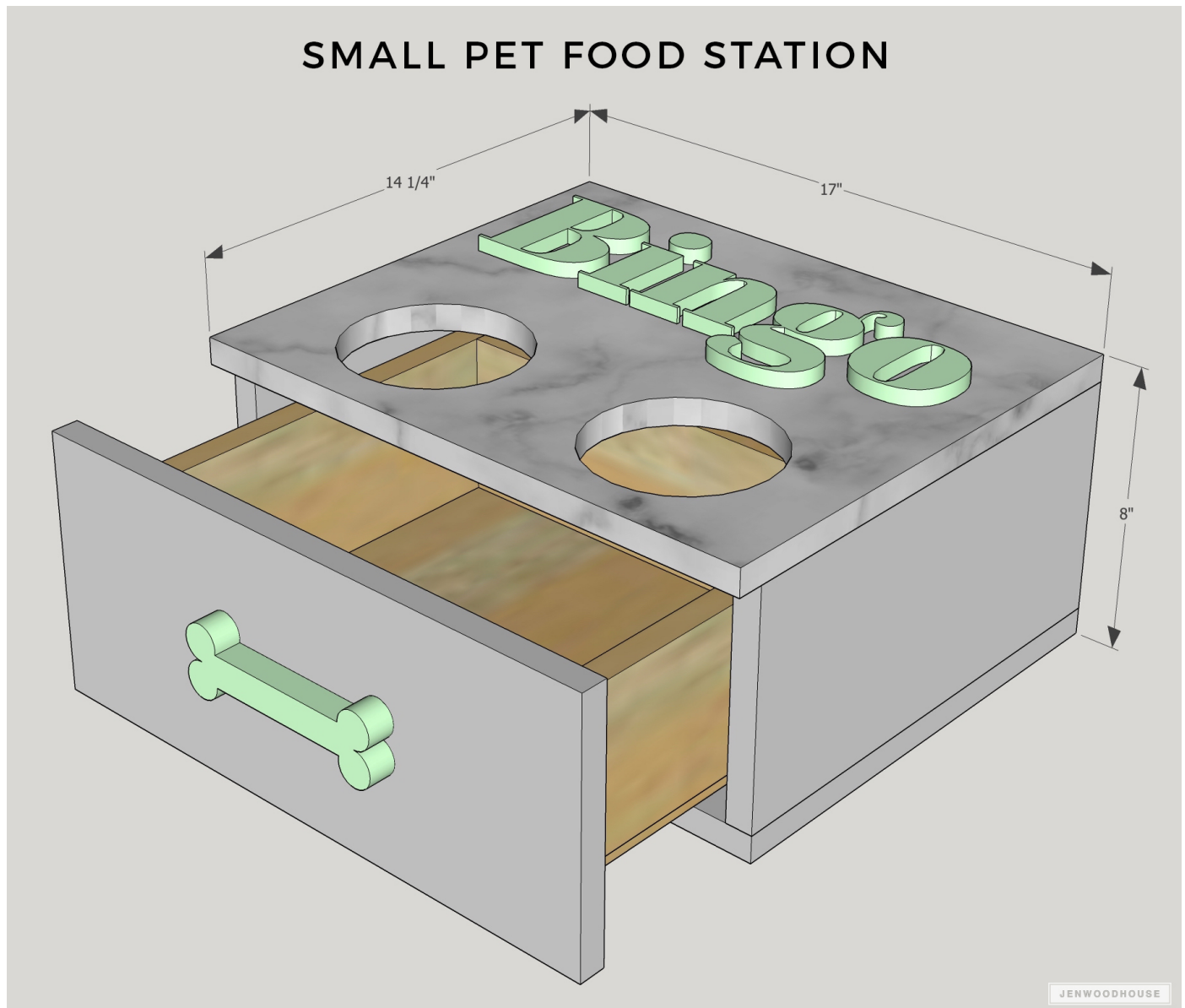


**MATERIALS:**

- (1) 4 Ft. x 8 Ft. Sheet of $\frac{3}{4}$ -inch Plywood
- (1) 2 Ft. x 4 Ft. Sheet of $\frac{1}{4}$ -inch Plywood
- (1) Set of 12-inch Drawer Slides
- (1) Drawer Pull or Knob
- 1 $\frac{1}{4}$ -inch Pocket Hole Screws
- $\frac{3}{4}$ -inch Brad Nails
- Wood Glue

CUT LIST:

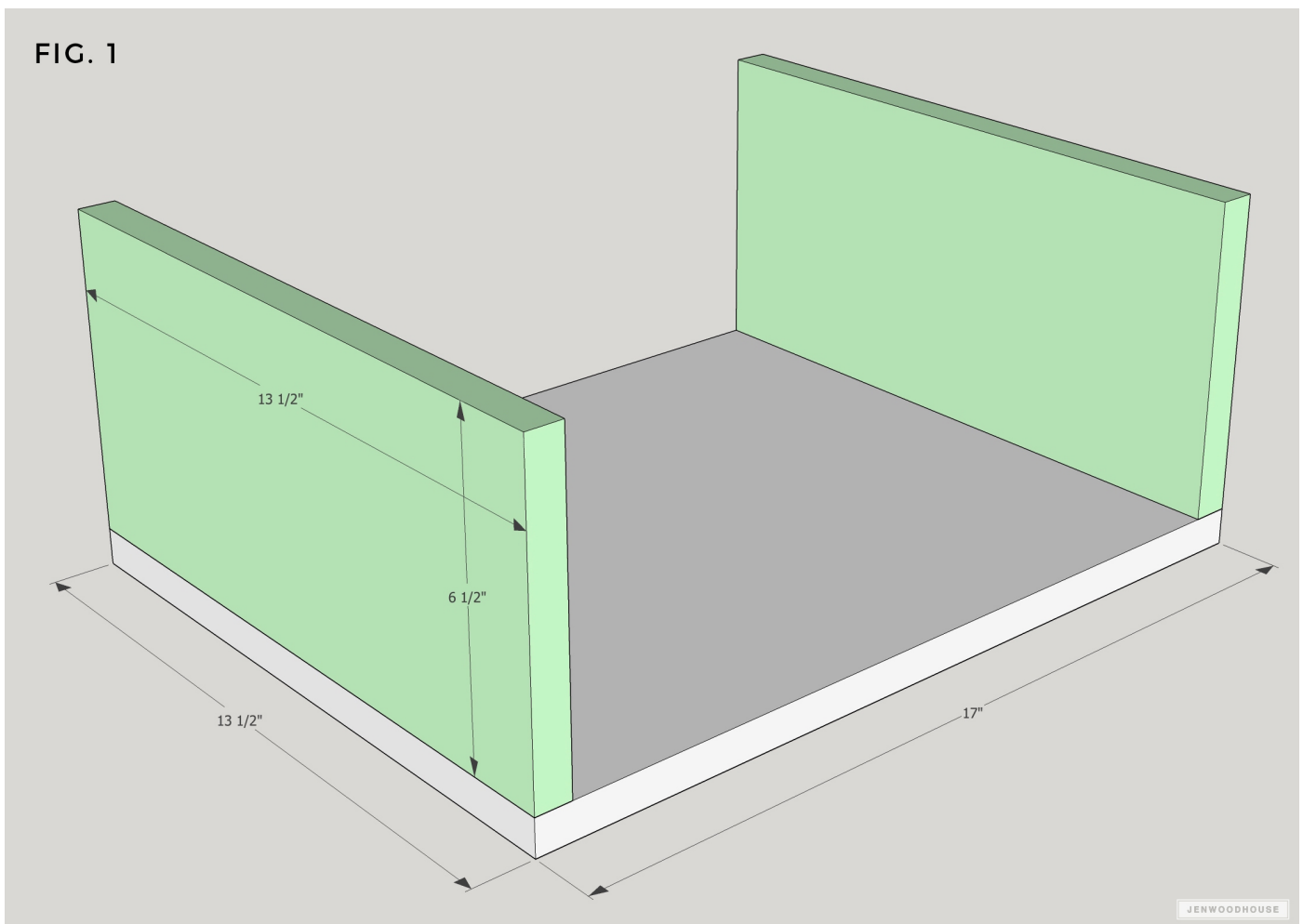
- (1) $\frac{3}{4}$ -inch plywood @ 17 inches x 13 $\frac{1}{2}$ inches
- (2) $\frac{3}{4}$ -inch plywood @ 13 $\frac{1}{2}$ inches x 6 $\frac{1}{2}$ inches
- (1) $\frac{3}{4}$ -inch plywood @ 15 $\frac{1}{2}$ inches x 6 $\frac{1}{2}$ inches
- (1) $\frac{3}{4}$ -inch plywood @ 17 inches x 14 $\frac{1}{4}$ inches
- (2) $\frac{3}{4}$ -inch plywood @ 13 inches x 4 $\frac{1}{2}$ inches
- (2) $\frac{3}{4}$ -inch plywood @ 12 $\frac{1}{2}$ inches x 4 $\frac{1}{2}$ inches
- (1) $\frac{1}{4}$ -inch plywood @ 14 $\frac{1}{2}$ inches x 12 $\frac{1}{2}$ inches
- (1) $\frac{3}{4}$ -inch plywood @ 17 inches x 7 $\frac{1}{4}$ inches

TOOLS:

Tape Measure
Speed Square
Pencil
Drill
Circular Saw
Jig Saw
Pocket Hole Jig
Brad Nailer
Safety Glasses
Hearing Protection

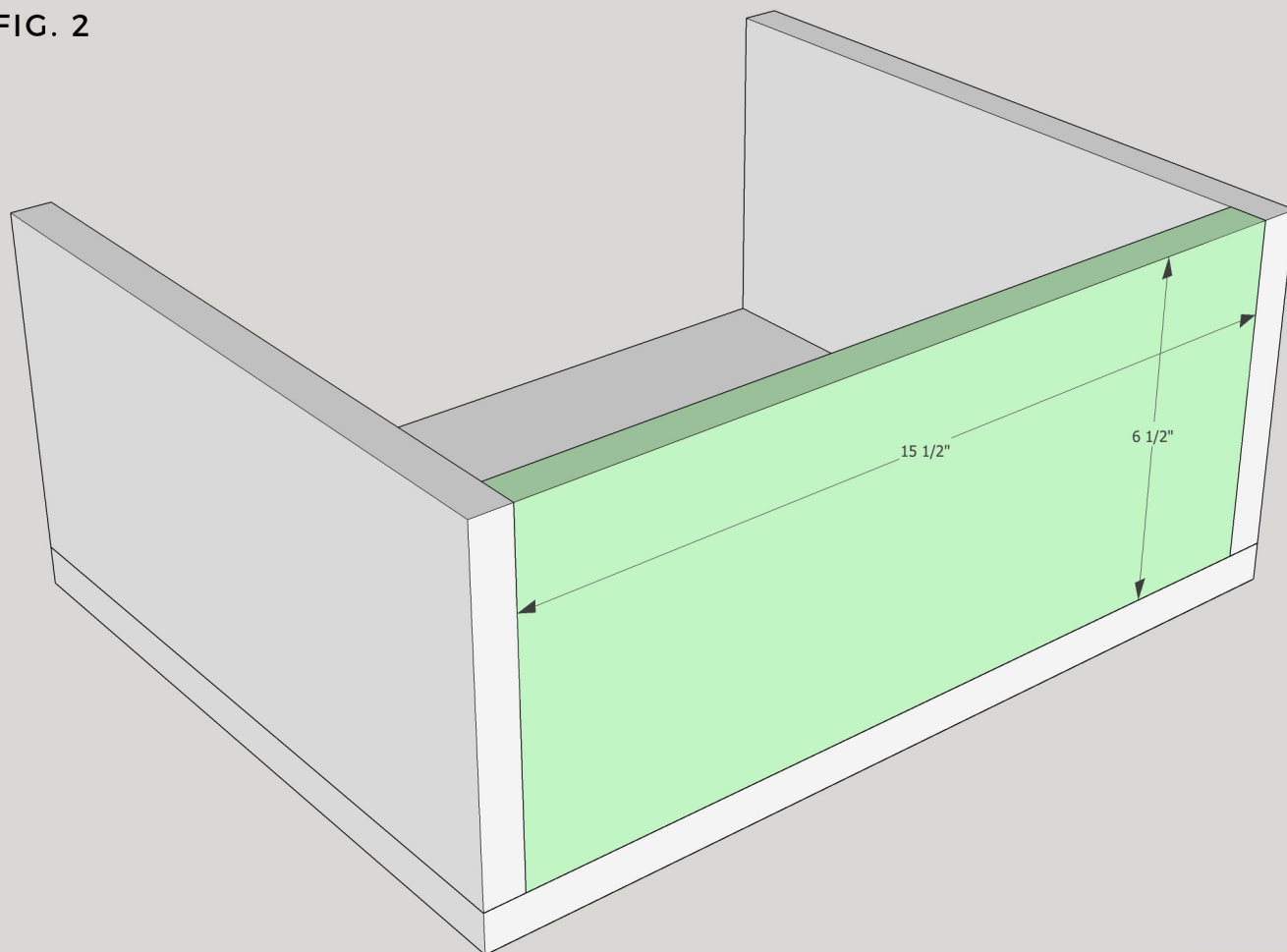
STEP 1

Measure, mark, and cut side panels and base to size. Drill $\frac{3}{4}$ -inch pocket holes into the side panels and attach them to the base with 1 $\frac{1}{4}$ -inch pocket screws and wood glue.

FIG. 1

STEP 2

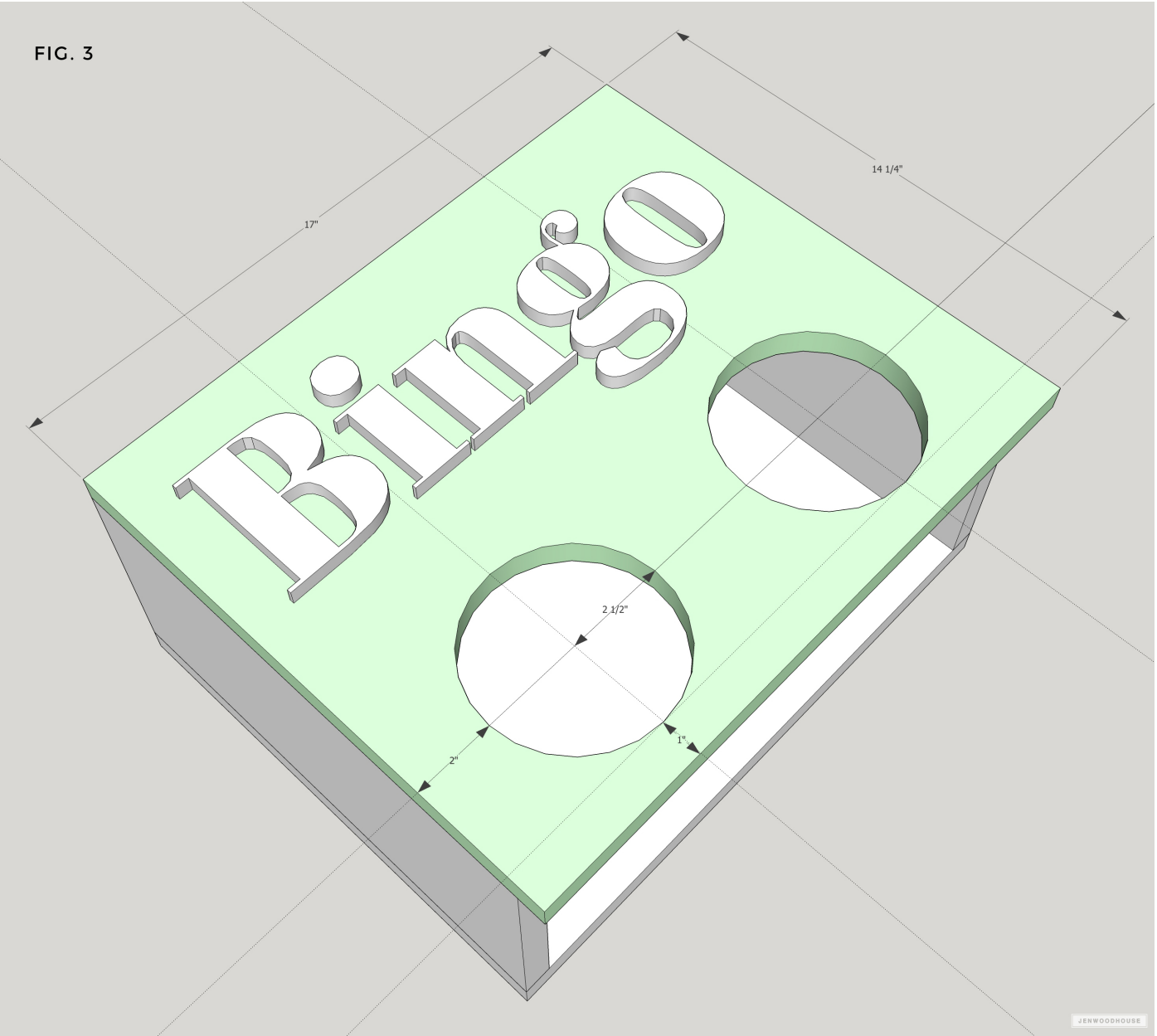
Measure, mark, and cut back panel to size. Drill $\frac{3}{4}$ -inch pocket holes and attach to the carcass with 1 $\frac{1}{4}$ -inch pocket screws and wood glue.

FIG. 2

JENWOODHOUSE

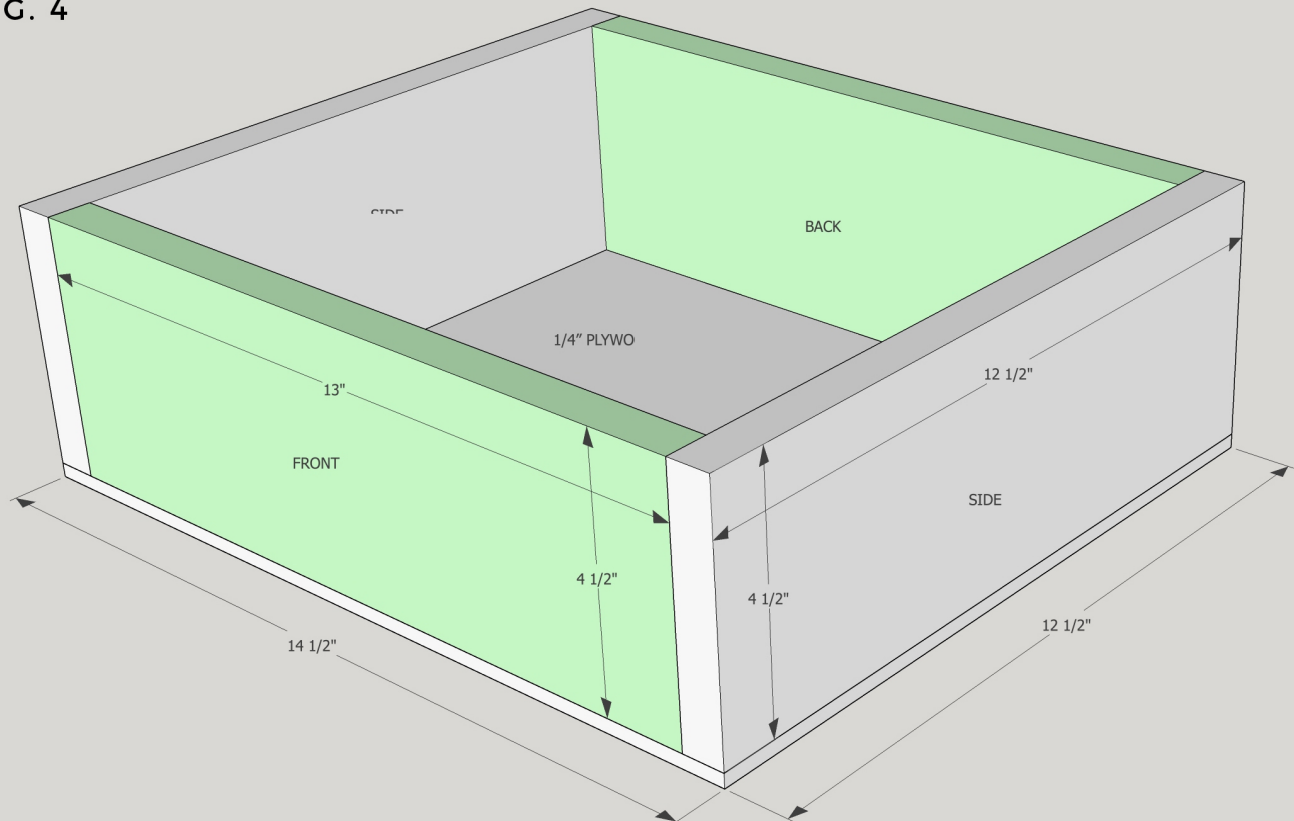
STEP 3

Measure, mark, and cut top panel to size. Use a jigsaw and cut out two 5-inch diameter circles for the dog bowls. Attach the top to the carcass with 1 ¼-inch pocket screws and wood glue.



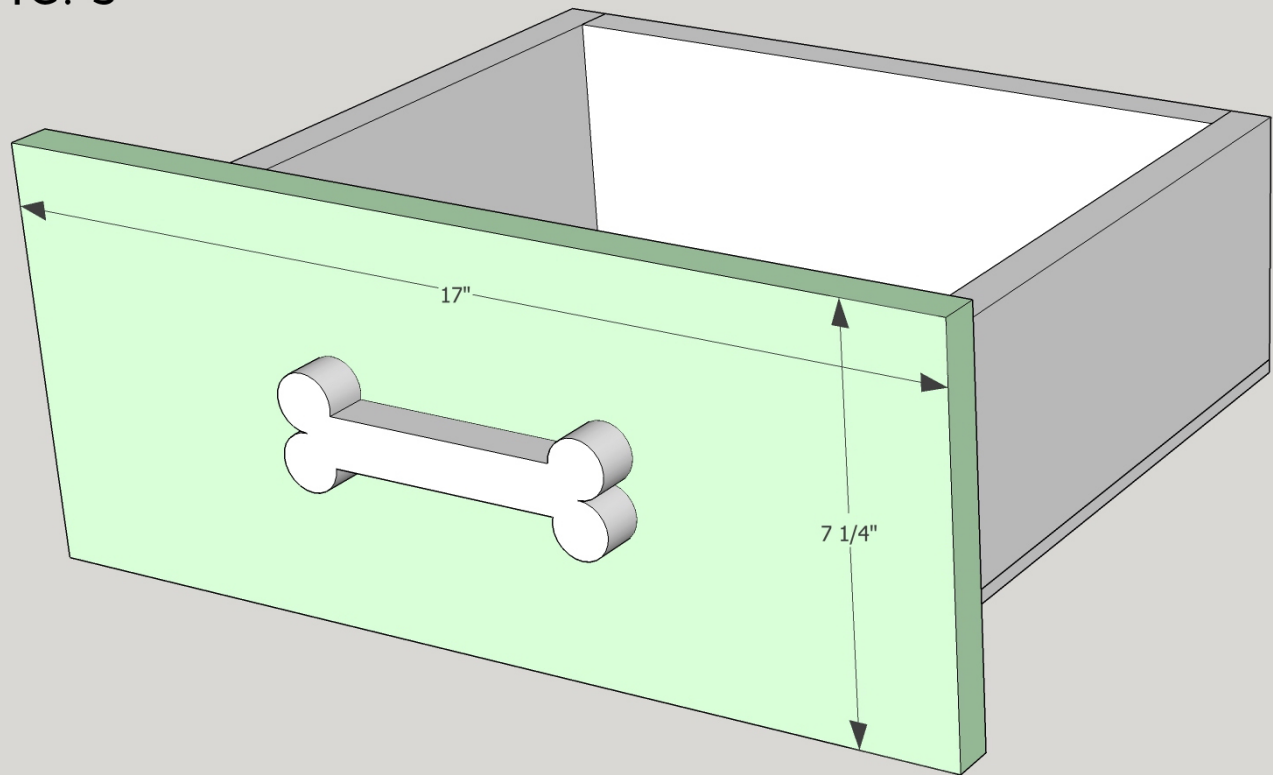
STEP 4

Build the drawer box. Measure, mark, and cut drawer box pieces to size. Drill $\frac{3}{4}$ -inch pocket holes into the front and back panels and attach to sides with 1 $\frac{1}{4}$ -inch pocket screws and wood glue. Check for square and adjust if necessary. Attach the $\frac{1}{4}$ -inch plywood bottom panel with $\frac{3}{4}$ -inch brad nails and wood glue.

FIG. 4

STEP 5

Measure, mark, and cut drawer face to size. Install 12-inch drawer slides according to manufacturer's directions. Slide the drawer box into place and attach the drawer face with 1 ¼-inch wood screws driven from the inside. Install a drawer knob.

FIG. 5

Sand, stain and/or paint, and finish as desired.

*****To download the Large Dog Food Station, visit JenWoodhouse.com*****